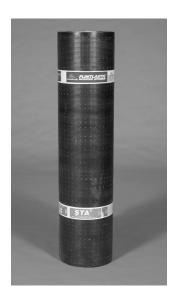


## Technical Product Data

### FLINTLASTIC® STA

# APP MODIFIED BITUMEN VERSATILE POLYESTER MEMBRANE WITH SMOOTH SURFACE

## Product Information



**Product Use:** Flintlastic STA is designed for use as a base, inter ply or cap membrane (requires coating) over various types of substrates for both new construction and reroofing installations. It is suitable for most low sloped roof decks and may be used for roof system flashings including wall treatments, base flashings and field flashings.

Limitations: Flintlastic STA is intended for torch application only and should not be exposed to adhesives or solvent-based materials. Rolls should be stored upright, off the ground and completely protected from the weather. Roof decks must be structurally sound, dry, smooth and meet or exceed minimum requirements of the deck manufacturer, local code and CertainTeed. Additional specifications and precautions are contained in the CertainTeed Commercial Roof Systems Specifications.

**Product Composition and Features:** Flintlastic modified bitumen membranes are manufactured on state-of-the-art, dedicated roofing lines that were exclusively designed for the production of modified bitumen products. Flintlastic STA is produced with a high performance, stress-resistant polyester mat that is impregnated and coated with a superior grade, modified bitumen compound.

Roll Dimensions:39%" X 32' 10"Coverage:One squareApproximate Weight:86 lbs. per roll

Top Surface:Fine sand, release agentBack Surface:Torchable polyethylene film

*Applicable Standards:* Meets ASTM D6222, Grade S, Type I. Flintlastic STA is approved by Underwriters Laboratories for use in various Class A, B and C roof assemblies, ICC-ES (ESR-1388), Factory Mutual, Miami-Dade, Florida Building Code Statewide Approval (FL 2533 and FL 16709) and Texas Department of Insurance (RC-47).

#### Technical Data

*Modified Bitumen Coating:* Non-oxidized (flux) asphalt, blended with various thermoplastic atactic polypropylene polymers and co-polymers.

Support Mat: High performance, stress-resistant polyester mat.

Test Description	Test Method	Results*
Softening Point:	ASTM D36	310°F
Tensile Strength:	ASTM D5147	
	@ 73.4 <sup>+</sup> /- 3.6°F MD/XD	95/55 lbs./in.
	@ 0 <sup>+</sup> / <sub>-</sub> 3.6°F MD/XD	123/72 lbs./in.
Elongation:	ASTM D5147	
	@ 73.4 <sup>+</sup> /- 3.6°F MD/XD	50%/60%
	@ 0 <sup>+</sup> / <sub>-</sub> 3.6°F MD/XD	30%/15%
Dimensional Stability:	ASTM D5147 MD/XD	0.5%/0.3%
Low Temperature Flex:	ASTM D5147	Pass @ 8°F
Compound Stability:	ASTM D5147	250°F
Thickness:	ASTM D5147	3.8 mm (140 mils)
Tear Strength:	ASTM D5147	
-	@ 73.4 <sup>+</sup> / <sub>-</sub> 3.6°F MD/XD	130/90 lbs.

\*NOTE: Published results are nominal production values confirmed by independent laboratory testing.

# Product Application

Flintlastic modified bitumen roofing systems must be applied in accordance with installation procedures contained in the CertainTeed Commercial Roof Systems Specifications. The following information is intended for general information purposes only and is not all-inclusive.

### Product Application (continued)

**Preparation:** Substrates to receive a roof system must be firmly attached, smooth, dry, clean and free of sharp projections and depressions. Substrates requiring priming must be primed with asphalt primer such as FlintPrime® and be allowed to completely dry. Substrates must provide positive drainage. Roof must be tapered to drains.

Installation: Install one ply of Glasbase™ or other CertainTeed-approved alternate base sheet lapping 2" on sides and 4" on ends. Base sheet must be mechanically fastened to nailable substrates and either solid or spot mopped in hot asphalt to non-nailable or insulated substrates as specified in the CertainTeed Commercial Roof Systems Specifications. Apply base sheet in such a manner to provide and maintain a minimum 6" offset between side and end laps of base ply and Flintlastic finishing membrane. Over the base ply, install one ply of Flintlastic STA lapping 3" on sides and 6" on ends with end laps diagonally staggered not less than 3' apart. Side and ends laps should be inspected to ensure a minimum ³/s" flow of modified compound has been achieved.

**Precautions:** Cold weather applications require special handling to prevent damage to the rolls and ensure satisfactory installation. Do not apply roofing systems over improperly prepared substrates or substrates that contain moisture. Follow all safety recommendations relating to the use and maintenance of liquid propane gas torches and equipment. Refer to the CertainTeed Commercial Roof Systems Specifications for additional safety information.

**Maintenance:** Flintlastic Roof Systems do not require any additional maintenance beyond normal yearly roof maintenance procedures. CertainTeed recommends regular roof maintenance and inspection to determine the condition of drains, flashings and other similar items, and to prolong the life expectancy of the roof system.

#### Warranties

CertainTeed offers Limited (product only) and No Dollar Limit (NDL, product and workmanship) warranties. Warranty type and duration is dependent on roof system configuration and contractor selection. Only CertainTeed Gold and Silver Star Contractors are eligible to apply for NDL warranties on specific roof projects. For more information, see CertainTeed Commercial Roof Systems Specifications or contact Commercial Roofing Technical Services.

### Technical Assistance and Services

CertainTeed provides technical assistance in the design, selection, specification and application for all CertainTeed Commercial Roof Systems. Architectural and field representatives are available for consultation within each region. For more information, contact CertainTeed Commercial Roofing Technical Services at 800-396-8134 x2.

# Caution: Fire Hazard

Torch-down application of this product may create a risk of fire, including smoldering fires. The roofing applicator is solely responsible for ensuring and enforcing safe and proper application of CertainTeed products by competent and qualified personnel. Only properly trained roofing professionals are authorized to install this product.

Never apply flame directly to combustible materials or allow the flame to enter into hidden or protected areas that may contain combustible materials. Follow all local code requirements. Have a Class A-B-C fire extinguisher available to each applicator. Thoroughly inspect the job site whenever torching equipment has been used. Be certain that all chances of a fire have been eliminated.

Refer to the CertainTeed Commercial Roof Systems Specifications, Midwestern Roofing Contractors Association (MRCA) CERTA program, National LP Gas Association, National Roofing Contractors Association (NRCA), National Fire Protection Association (NFPA), and Asphalt Roofing Manufacturers Association (ARMA) for further information and safety recommendations.

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